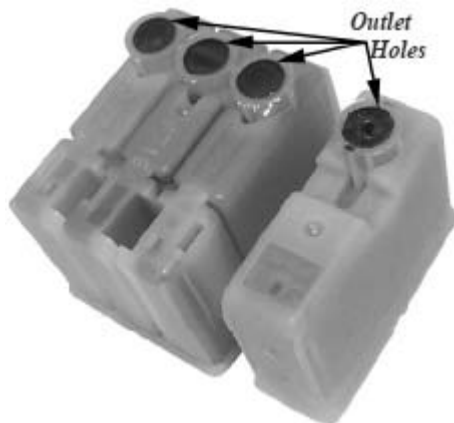


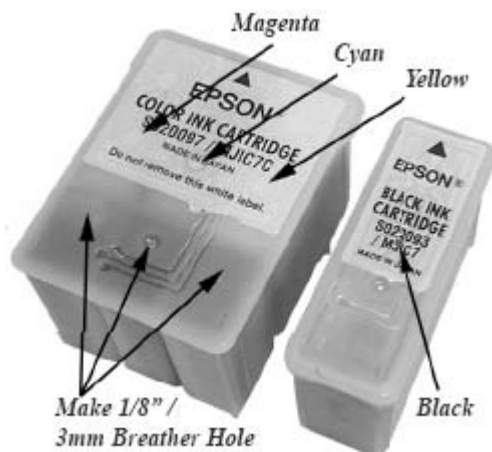
Refill Instructions

Epson S020047; S020049;

1. Use a piece of transparent tape to seal each outlet hole(s) in the base of the cartridge.



2. Using a small (1/8" / 3mm) drill make breather holes in positions shown below. This is not necessary on black cartridge.
3. Attach the needle to the syringe with the appropriate color ink.
4. Using the needle, push through the label all the way into the cartridge of the correct filling hole. Slowly inject approximately 5 ml of ink, per chamber, into the sponge until the ink surfaces at the filling hole.



5. Seal the breather hole(s) with transparent tape.
- Note: The cartridge will leak if the breather holes are not sealed properly.**

6. Any unused ink may be returned to the bottle. Rinse the syringe with water and dry between each color refill or store for future.
7. Reinsert the cartridge leaving the tape on the outlet hole(s), see general tips on page 1, and run cleaning cycles as per printer instructions. If necessary leave for up to 24 hours to allow the ink to flow to the print head.

Note: Immediately refill any empty cartridges.